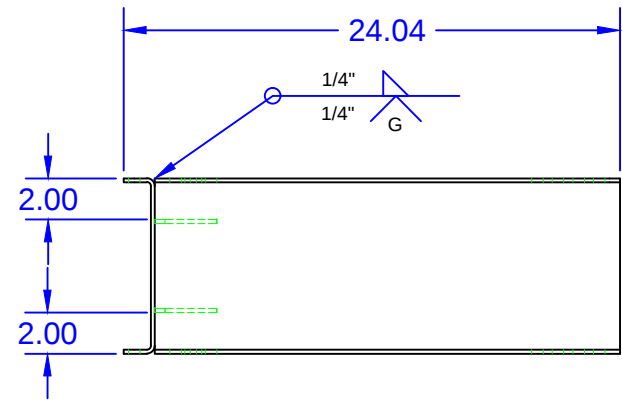
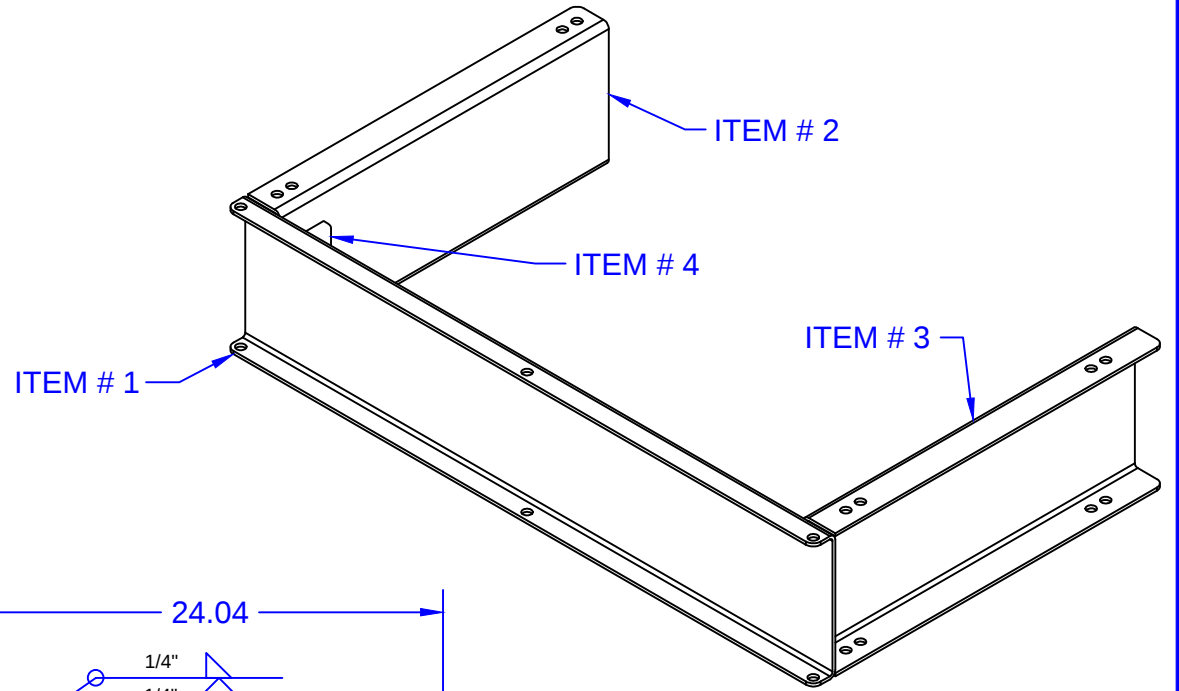
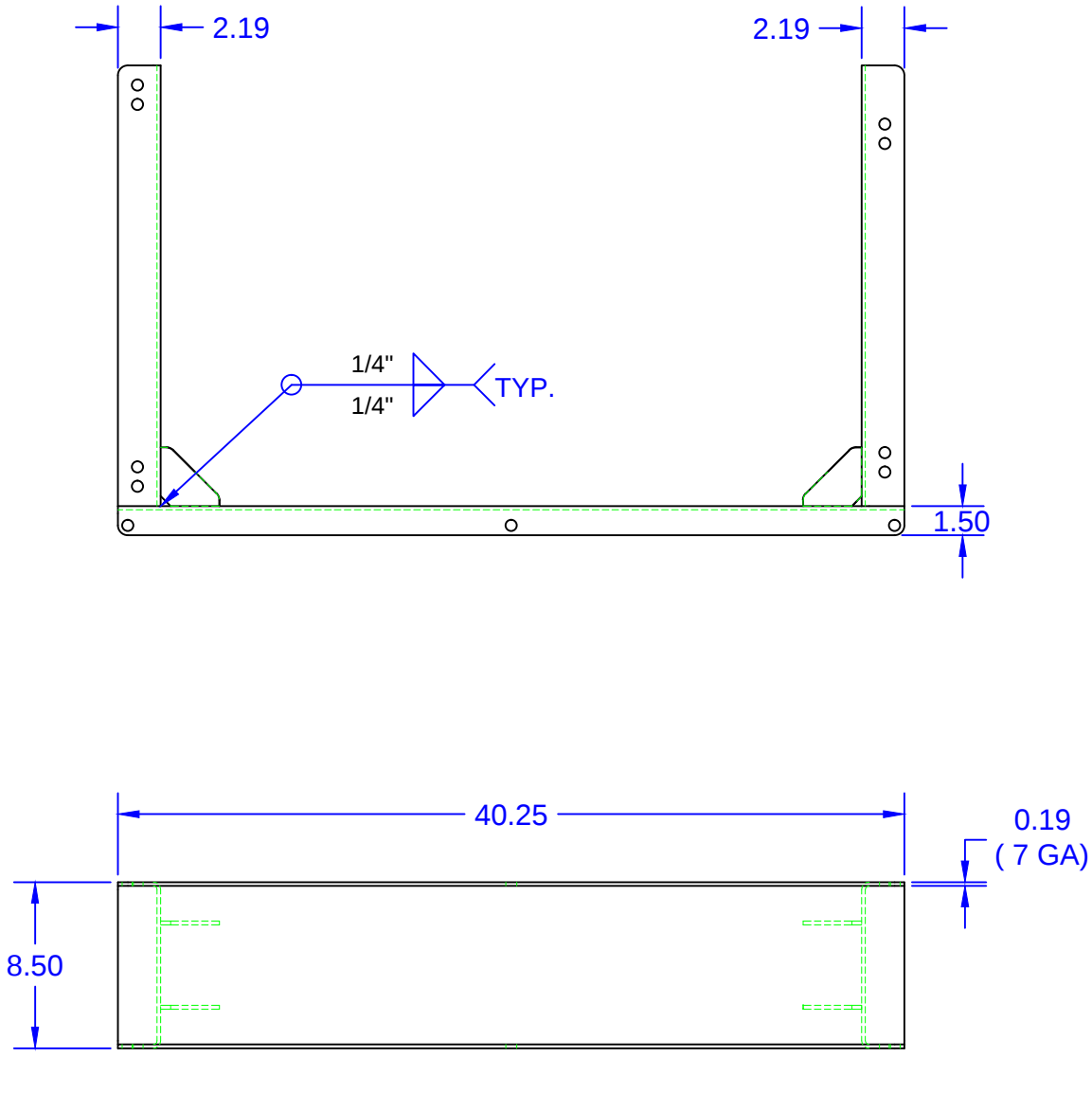


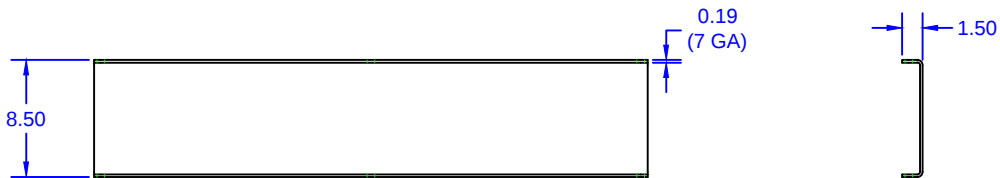
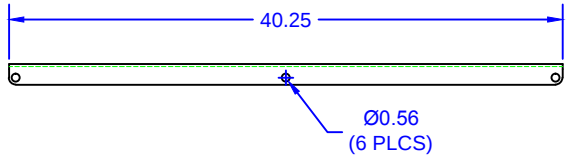
Item Number	Quantity	Part Number	Part Name
1	1	20152-1	201-52 FRONT CHANNEL
2	1	20152-2	201-52 LEFT CHANNEL
3	1	20152-3	201-52 RIGHT CHANNEL
4	4	20152-4	201-52 GUSSET



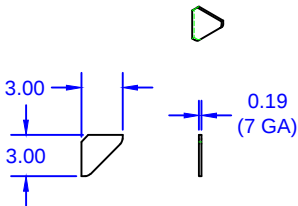
7 GA P&O HRS
(DEBURR ALL EDGES)
(SOLID-WELDED CONSTRUCTION)

TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE		BED	
FRACTIONAL DIM ± 1/64		MOUNTING			
DECIMAL DIM ± .005		FRAME			
ANGLE ± 1/2°		SCALE	NTS	DRAWN	ICD
SURFACE FINISH 125		DATE	05/25/2013	CHK.	APP.
BREAK ALL SHARP EDGES		SHEET NO.		SHEET 1 OF 2	
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REVISIONS		DATE		BY	
REFERENCE		DWG NO:			

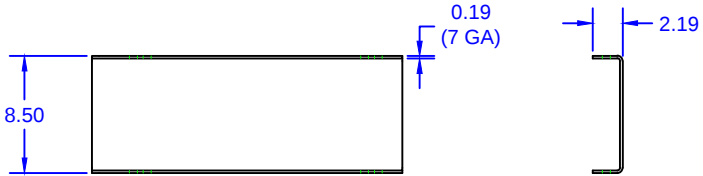
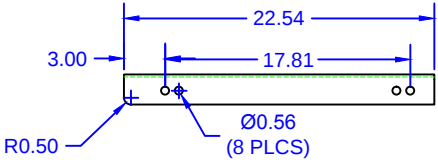
Item Number	Quantity	Part Number	Part Name
1	1	20152-1	201-52 FRONT CHANNEL
2	1	20152-2	201-52 LEFT CHANNEL
3	1	20152-3	201-52 RIGHT CHANNEL
4	4	20152-4	201-52 GUSSET



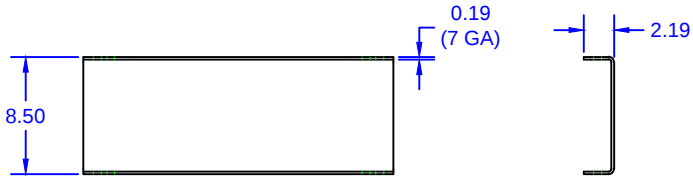
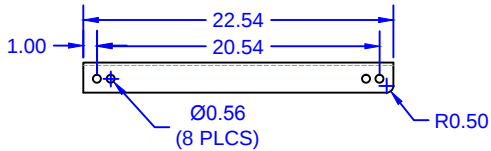
ITEM # 1
(201-52 FRONT CHANNEL)



ITEM # 4
(201-52 GUSSET)



ITEM # 2
(201-52 LEFT CHANNEL)



ITEM # 3
(201-52 RIGHT CHANNEL)

SEE FLAT LAYOUT PRINT # 201-52_FLAT FOR ADDITIONAL DIMENSIONS.

7 GA P&O HRS
(DEBURR ALL EDGES)

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL DIM ± 1/64 DECIMAL DIM ± .005 ANGLE ± 1/2° SURFACE FINISH 125✓ BREAK ALL SHARP EDGES	△				TITLE BED			
	△				MOUNTING			
	△				FRAME			
	△				SCALE NTS	DRAWN ICD	CHK.	APP.
	△				DATE 05/25/2013		SHEET NO. SHEET 2 OF 2	
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	REFERENCE		DWG NO:					